

# J E T

**JML-1014I**

**MINI LATHE**

**JML-1014I-M....708375M.....1~230V,50Hz**

## PARTS LIST

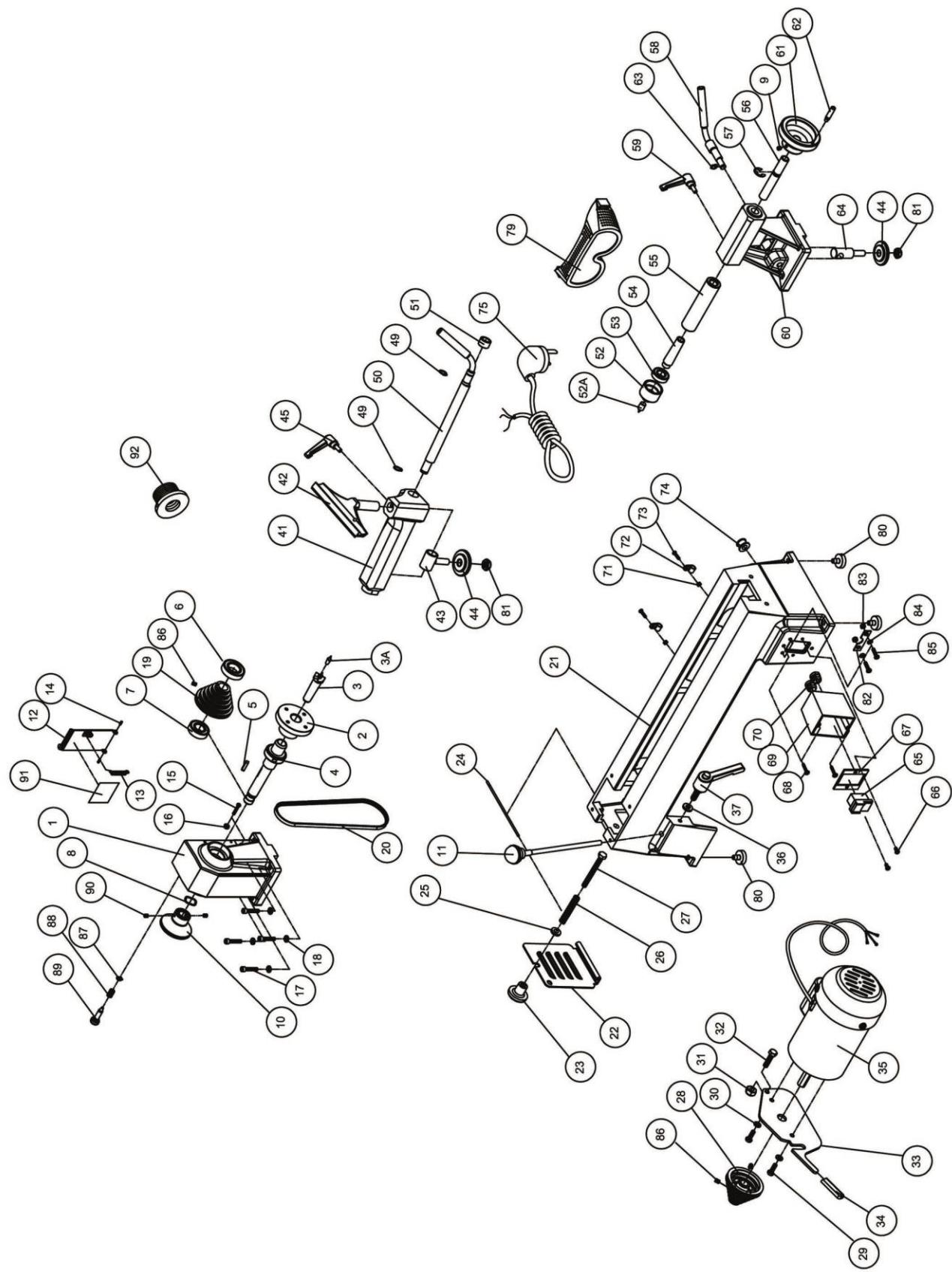
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P-708375M 2015-06

# JML-1014I Lathe Assembly



## Parts List for the JML-1014I Wood Lathe

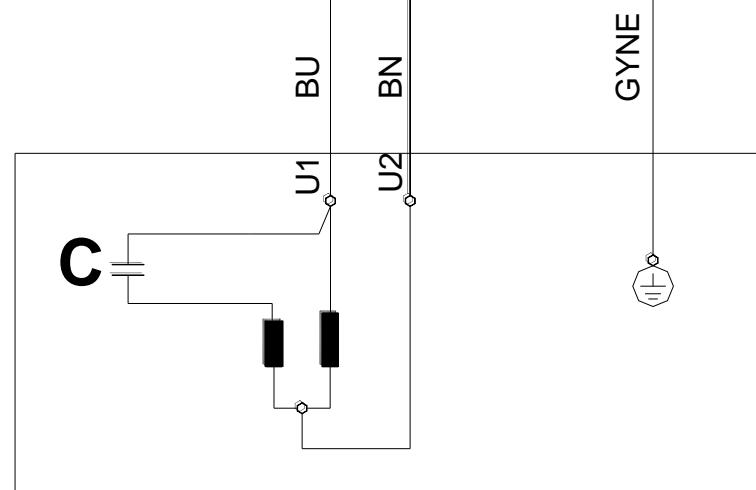
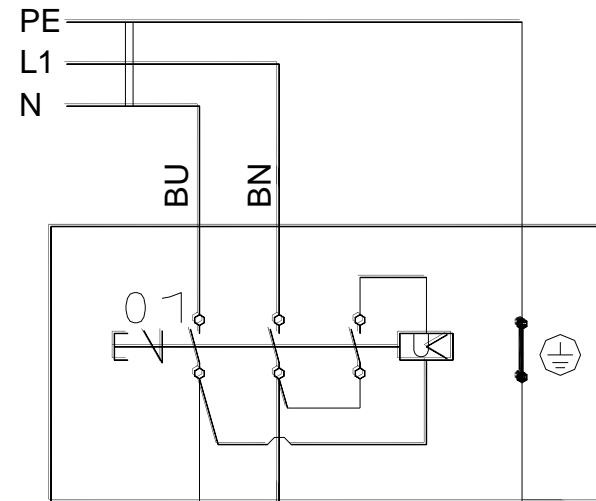
| <b>Index</b> | <b>Part No.</b> | <b>Description</b>                         | <b>Size</b>         | <b>Qty.</b> |
|--------------|-----------------|--|---------------------|-------------|
| 1            | JML1014-101     | Headstock .....                            |                     | 1           |
| 2            | JML-2           | Faceplate .....                            | 3" with 1"x8TPI     | 1           |
|              | JML-2AU         | Faceplate(Australia) .....                 | 3" with 1"x10TPI    | 1           |
| 3            | JML-3           | Spur Center .....                          | MT2 .....           | 1           |
|              | JML-3A          | Center Point Spur Center .....             |                     | 1           |
| 4            | JML-4           | Spindle .....                              | 1"x8TPI             | 1           |
|              | JML-4AU         | Spindle(Australia) .....                   | 1"x10TPI            | 1           |
| 5            | JML-5           | Key .....                                  | 5x25 .....          | 1           |
| 6            | BB-6005VV       | Ball Bearing .....                         |                     | 1           |
| 7            | BB-6004VV       | Ball Bearing .....                         |                     | 1           |
| 8            | JML-8           | Wave Washer .....                          |                     | 1           |
| 9            | TS-0267041      | Set Screw .....                            | 1/4-20x3/8 .....    | 2           |
| 10           | JML1014-110     | Handlewheel .....                          |                     | 1           |
| 11           | JML-11          | Drift Rod .....                            |                     | 1           |
| 12           | JML-12          | Spindle Pulley Door .....                  |                     | 1           |
| 13           | JML-13          | Spring .....                               |                     | 1           |
| 14           | JML-14          | Roll Pin .....                             | 3x10 .....          | 2           |
| 15           | TS-081C042      | Round Head Screw .....                     | 10#-24x5/8 .....    | 2           |
| 16           | TS-0560071      | Hex Nut .....                              | 10# .....           | 1           |
| 17           | TS-0207071      | Hex Socket Cap Screw .....                 | 1/4-20x1-1/4 .....  | 4           |
| 18           | TS-0720071      | Lock Washer .....                          | 1/4 .....           | 4           |
| 19           | JML-19          | Spindle Pulley .....                       |                     | 1           |
| 20           | JML-20          | Belt .....                                 |                     | 1           |
| 21           | JML-21E         | Bed .....                                  |                     | 1           |
| 22           | JML-22          | Motor Pulley Door .....                    |                     | 1           |
| 23           | JML-23          | Lock Knob .....                            | M8 .....            | 1           |
| 24           | JML-24          | Pin .....                                  |                     | 1           |
| 25           | TS-1550061      | Flat Washer .....                          | M8 .....            | 1           |
| 26           | JML-26          | Spring .....                               |                     | 1           |
| 27           | JML-27          | Hex Cap Screw .....                        | M8x75 .....         | 1           |
| 28           | JML-28          | Motor Pulley .....                         |                     | 1           |
| 29           | TS-0050021      | Hex Cap Screw .....                        | 1/4-20x5/8 .....    | 2           |
| 30           | TS-0720071      | Lock Washer .....                          | 1/4 .....           | 2           |
| 31           | TS-0640081      | Nylon Insert Lock Nut .....                | 5/16-18 .....       | 1           |
| 32           | TS-0051061      | Hex Cap Screw .....                        | 5/16-18x1-1/4 ..... | 1           |
| 33           | JML-33          | Motor Bracket .....                        |                     | 1           |
| 34           | JML-34          | Handle Protector .....                     |                     | 1           |
| 35           | JML-35E         | Motor .....                                |                     | 1           |
|              | JML-35-1E       | Capacitor(not show) .....                  |                     | 1           |
|              | JML-35-2E       | Capacitor Cover(not show) .....            |                     | 1           |
|              | JML-35-3        | Motor Fan Cover(not show) .....            |                     | 1           |
| 36           | TS-0680031      | Flat Washer .....                          | 5/16 .....          | 1           |
| 37           | JML-37A         | Lock Handle Assembly, Motor Plate .....    |                     | 1           |
|              | JML-TRA         | Tool Rest Assembly (41 thru 51 & 81) ..... |                     | 1           |
| 41           | JML-41          | Tool Rest Body .....                       |                     | 1           |
| 42           | JML-42          | Tool Rest .....                            | 6" .....            | 1           |
| 43           | JML-43          | Bolt .....                                 |                     | 1           |
| 44           | JML-44          | Clamp .....                                |                     | 2           |
| 45           | JML-45A         | Lock Handle Assembly, Tool Rest Body ..... |                     | 1           |

| <b>Index</b> | <b>Part</b>        |                                       |                  |             |
|--------------|--------------------|---------------------------------------|------------------|-------------|
| <b>No.</b>   | <b>No.</b>         | <b>Description</b>                    | <b>Size</b>      | <b>Qty.</b> |
| 49.....      | JML-49.....        | C-Ring .....                          |                  | 2           |
| 50.....      | JML-50 .....       | Eccentric Rod.....                    |                  | 1           |
| 51 .....     | JML-51 .....       | Bushing .....                         |                  | 1           |
|              | ..... 708331.....  | Live Center Assembly .....            |                  | 1           |
| 52.....      | JML-52.....        | Live Center Head .....                |                  | 1           |
| 52A .....    | JML-52A .....      | Center Point for Live Center .....    |                  | 1           |
| 53.....      | BB-6002ZZ .....    | Ball Bearing.....                     |                  | 1           |
| 54.....      | JML-54.....        | Live Center Shaft .....               |                  | 1           |
| 55.....      | JML-55.....        | Tailstock Spindle.....                |                  | 1           |
| 56.....      | JML-56.....        | Leadscrew.....                        |                  | 1           |
| 57.....      | JML-57.....        | E-Ring .....                          |                  | 1           |
| 58.....      | JML-58.....        | Eccentric Rod.....                    |                  | 1           |
| 59.....      | JML-59A .....      | Lock Handle Assembly, Tailstock ..... |                  | 1           |
| 60.....      | JML-60.....        | Tailstock .....                       |                  | 1           |
| 61.....      | JML-61.....        | Handlewheel .....                     |                  | 1           |
| 62.....      | JML-62.....        | Handle .....                          |                  | 1           |
| 63.....      | JML-63.....        | C-Ring .....                          |                  | 1           |
| 64 .....     | JML-64.....        | Bolt .....                            |                  | 1           |
| 65.....      | JML-65E .....      | Magnetic Switch (VDE) .....           |                  | 1           |
| 66.....      | TS-081C022 .....   | Pan Head Screw .....                  | 10#-24x3/8 ..... | 2           |
| 67.....      | JML-67E .....      | Switch Bracket .....                  |                  | 1           |
| 68.....      | JML-68.....        | Round Head Machine Screw .....        |                  | 2           |
| 69.....      | JML-69.....        | Switch Cover .....                    |                  | 1           |
| 70.....      | JML-70E .....      | Stain Relief Bushing.....             |                  | 2           |
| 71.....      | TS-0560071 .....   | Hex Nut .....                         | #10 .....        | 2           |
| 72.....      | JML-72.....        | Cord Clamp .....                      |                  | 2           |
| 73.....      | TS-081C062 .....   | Round Head Screw .....                | #10-24x1 .....   | 2           |
| 74.....      | JML-74.....        | Cord Protector .....                  |                  | 1           |
| 75.....      | JML-75E .....      | Power Cord(VDE) .....                 |                  | 1           |
| 79.....      | JML-79.....        | Safety Goggles .....                  |                  | 1           |
| 80.....      | JML-80.....        | Pad .....                             |                  | 4           |
| 81.....      | JML-81.....        | Clamp Nut .....                       |                  | 2           |
| 82.....      | JML-81E .....      | Ground Plate .....                    |                  | 1           |
| 83.....      | TS-1540031 .....   | Hex Nut .....                         | M5 .....         | 2           |
| 84.....      | JML-84.....        | Star Washer .....                     | M5 .....         | 2           |
| 85.....      | TS-1533062 .....   | Pan Head Screw .....                  | M5x20 .....      | 2           |
| 86.....      | TS-1523031 .....   | Set Screw .....                       | M6x10 .....      | 3           |
| 87.....      | JML1014-187 .....  | C-Ring .....                          | STW-9 .....      | 1           |
| 88.....      | JML1014-188 .....  | Spring .....                          |                  | 1           |
| 89.....      | JML1014-189 .....  | Index Pin .....                       |                  | 1           |
| 90.....      | TS-0267021 .....   | Set Screw .....                       | 1/4-20x1/4 ..... | 2           |
| 91.....      | JML1014-191E ..... | Speed Label .....                     |                  | 1           |
| 92.....      | 10000450.....      | Adaptor .....                         |                  | 1           |

JML-1014I-M...708375M....1~230V,50Hz

|      | colour of strands | Litzenfarben | couleur des cordons |
|------|-------------------|--------------|---------------------|
| BK   | black             | schwarz      | noir                |
| WH   | white             | weiß         | blanc               |
| BU   | blue              | blau         | bleu                |
| YE   | yellow            | gelb         | jaune               |
| RD   | red               | rot          | rouge               |
| BN   | brown             | braun        | brun                |
| GY   | grey              | grau         | gris                |
| GNYE | green-yellow      | grün-gelb    | vert-jaune          |
| OG   | orange            | orange       | orange              |
| VT   | violet            | violett      | violet              |

|    | meaning of symbol  | Bedeutung der Zeichen  | interprétation         |
|----|--------------------|------------------------|------------------------|
| M  | motor              | Motor                  | moteur                 |
| S  | switch             | Schalter               | interrupteur           |
| C  | condenser          | Kondensator            | condensateur           |
| E  | electronic unit    | Elektronik Einheit     | unité électronique     |
| F  | fuse               | Sicherung              | fusible                |
| RS | reversing switch   | Drehrichtungsschalter  | commu. droite/gauche   |
| CS | centrifugal switch | Fliehkraftschalter     | déclencheur centrifuge |
| OL | overload cut-off   | Überlastschutzschalter | déclencheur surcharge  |
| LS | limit switch       | Positionsschalter      | micro                  |



S

M